



® TECHNICKÝ A ZKUŠEBNÍ ÚSTAV STAVEBNÍ PRAHA, s.p.
 Technical and Test Institute for Construction Prague, SOE
 Akreditovaná zkušební laboratoř, Autorizovaná osoba, Notifikovaná osoba, Oznamovaný subjekt, Subjekt pro technické posuzování, Certifikační orgán, Inspekční orgán / Accredited Testing Laboratory, Authorized Body, Notified Body, Technical Certification Body, Inspection Body, Inspection Body
 Accredited by the Czech Accreditation Institute pursuant to ČSN EN 17065
 Certification of Accreditation No. 610/2016
 Branch 0200 – České Budějovice

CERTIFICATE

No. 020-048602

to certify that the organization

ABADIA a.s.

č.p. 144, 391 76 Slapy, Czech republic IČO: 26092719
 in plant:

ABADIA a.s., č.p. 144, 391 76 Slapy

has implemented and uses the welding procedure compliant with

ČSN EN ISO 3834-2:2022

within the following scope:

Structural metal construction parts - Steel weldments

Standards applicable to the products:	ČSN EN 1090-2, ČSN 74 3305, ČSN 74 3282, ČSN 73 4130	
Group of base materials:	1.1; 1.2; 8 pursuant to TNI CEN ISO/TR 15608	
Welding procedures and relating procedures:	111, 131, 135, 141 pursuant to ČSN EN ISO 4063	
Documents used by the manufacturer (in addition to the aforementioned ones) related to the conformity with ČSN EN ISO 3834-5 EN/ISO standards:	ČSN EN ISO 9606-1, ČSN EN ISO 14731, ČSN EN ISO 15607, ČSN EN ISO 15609, ČSN EN ISO 15614-1, ČSN EN ISO 5817, ČSN EN ISO 9692-1, ČSN EN 1011-1, ČSN EN 1011-2, ČSN EN ISO 1011-3	
Welding procedures (pursuant to ISO 4063)	Groups of basic materials (pursuant to CEN ISO/TR 15608)	
111	1.2	
131	8	
135	1.1; 1.2; 8	
141	8	
Responsible employees of the welding coordination supervision:	Work function and level	
Ing. Václav Zahrádka	IWE/CZ 12015	Responsible welding supervision 6.2.2 pursuant to ČSN EN ISO 14731

This Certificate is issued based on the protocol on the result of the certification of welding procedure No.. 020-048601 of 05.04.2023, issued by TZÚS Praha, s. p. - by the branch České Budějovice. The documents including the conclusion of the findings and conditions of certificate validity have been handed over to the applicant.

The certification scheme ČSN EN ISO 3834-2:2022.

The Certificate has 1 annex (1 page), that is an integral part of this certificate.

The Certificate was first issued on
2011-06-03

České Budějovice 2023-04-30

The Certificate is valid till: 2026-04-30



V 3015



The stamp of the Certification Body No.
3015

Ing. Milan Pálka
Deputy Manager of the Certification Body



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Annex to the Certificate No. 020-048602
(order 2020/70154)

Conditions of the Certificate validity and use:

Conditions of validity and using of the certificate:

1. Certificate of conformity has to be used only for purposes for which it was issued.
2. Certified product must be permanently in compliance with the technical specification.
3. The certificate holder is obliged, in accordance with ČSN EN ISO/IEC 17065:
 - a) to inform the Certification Body about any changes: modification of product, production process, materials and/or changes of factory production control influencing the product conformity;
 - b) to inform the Certification Body about any changes of ownership, structure or management;
 - c) to record any complaints relating to non-conformity of certified product with requirements of the technical specification;
 - d) to take appropriate actions to eliminate the non-conformity and record actions taken;
 - e) to make records about complaints mentioned above available to the certification body when requested.
 - f) to allow the Certification Body to carry out periodic surveillance for the duration of the certificate.
4. Certification Body re-evaluates the product in case of a change of technical specification, in case of changes affecting product performances or in case of significant changes of ownership, structure or management.
5. Certification Body informs on changes of certification requirements.
6. The validity of this certificate is subject to a favourable evaluation of the results of the surveillance contained in the Surveillance Reports of certification body which are handed over to the certificate holder.
7. The applicant has the right to appeal against this certificate to TZUS Prague, Quality Control Department within 15 days of receipt of this certificate.

This Annex is an integral part of the certificate No. 020-048602.

Stamp of the Certification Body No. 3015

České Budějovice, 2023-04-30

Ing. Milan Pálka
Deputy Manager of the Certification Body

The holder of the Certificate agrees with the conditions concerning the validity and use of the Certificate specified in this annex.

Slapy,

Ing. Václav Zahrádka
Authorized employee of the organization

